

# SPECIFICATION

COMMERCIALY AVAILABLE

CERAMIC BAND PASS  
 PART NUMBER: CF-20670856A  
 NPT

ISSUED / REVISION	ENGINEER APPROVED	DOCUMENT CHECKED	DRAFTSMAN	DOCUMENT CHECKED
10/29/2018 <sup>(ASM)</sup>				

**FILTRONETICS Inc**

1. APPLICATION

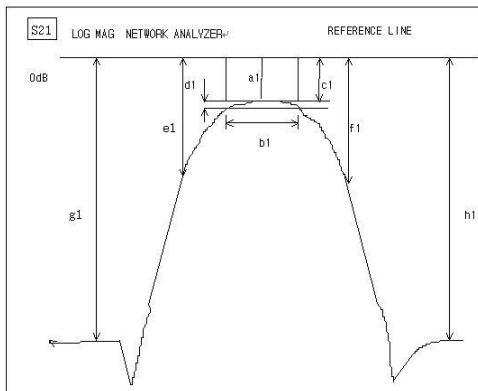
THIS SPECIFICATION APPLIES TO A BAND PASS FILTER, USING DIELECTRIC RESONATORS.

2. PART NUMBER: CF-20670856A

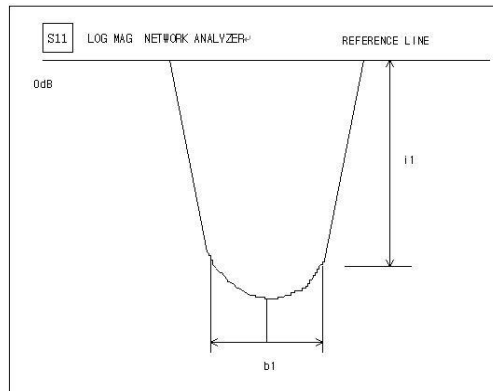
3. SPECIFICATIONS:

ITEMS		Ref.	SPECIFICATION
Center Frequency (Fo)		-	2067.5 MHz
Pass Band Width( =PB)		-	Fo +/- 42.5 MHz
Insertion Loss at Fo		-	3.1 dB Max
1.0dB BAND WIDTH		-	85MHz Min
Attenuation	At 1830MHz	-	70dBc Min
	At 2245MHz	-	60dBc Min
Return Loss IN PB		-	12dB Min
Impedance		-	50Ω
Maximum Input Power		-	1 W (+30dBm)
Operating Temperature Range		-	-40 - +85°C
Workmanship		-	IPC-610 class 3
Process Temperature		-	+150°C for 1 hour or +230°C for 10 minutes

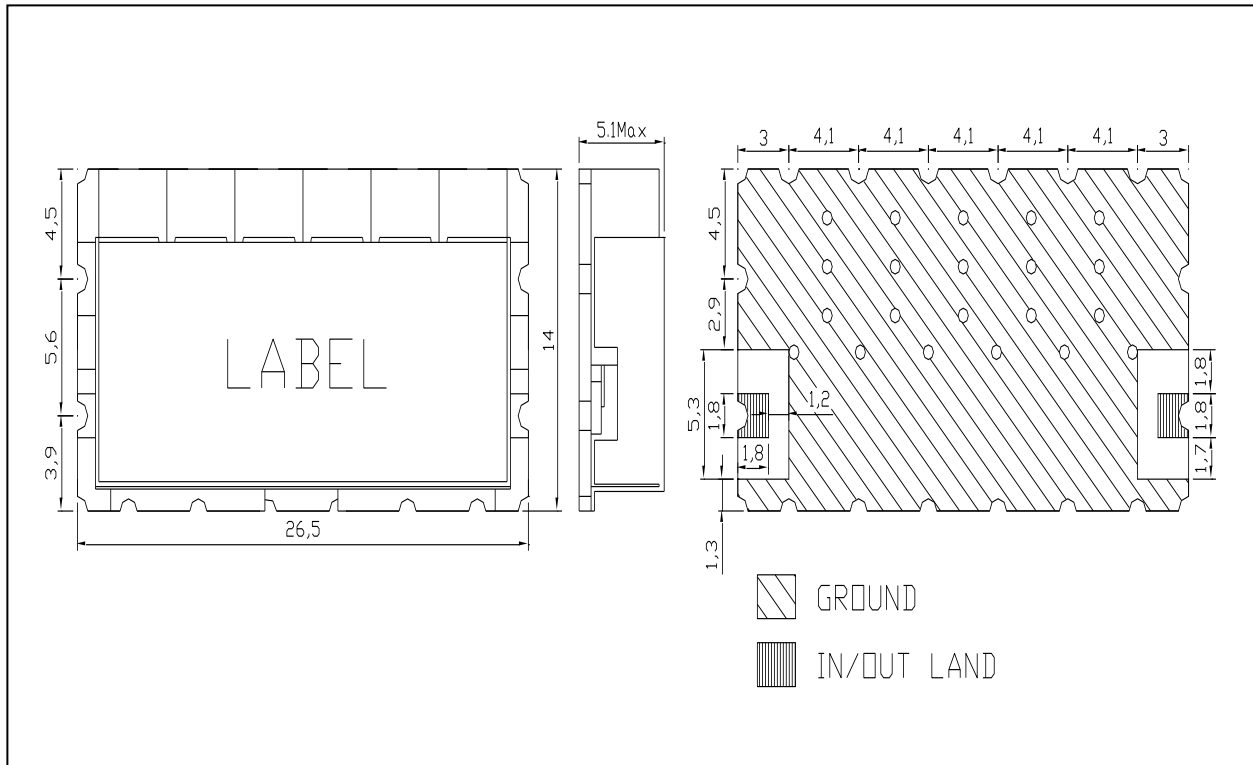
S21 LOG MAG NETWORK ANALYZER



S11 LOG MAG NETWORK ANALYZER



4. DIMENSIONS:



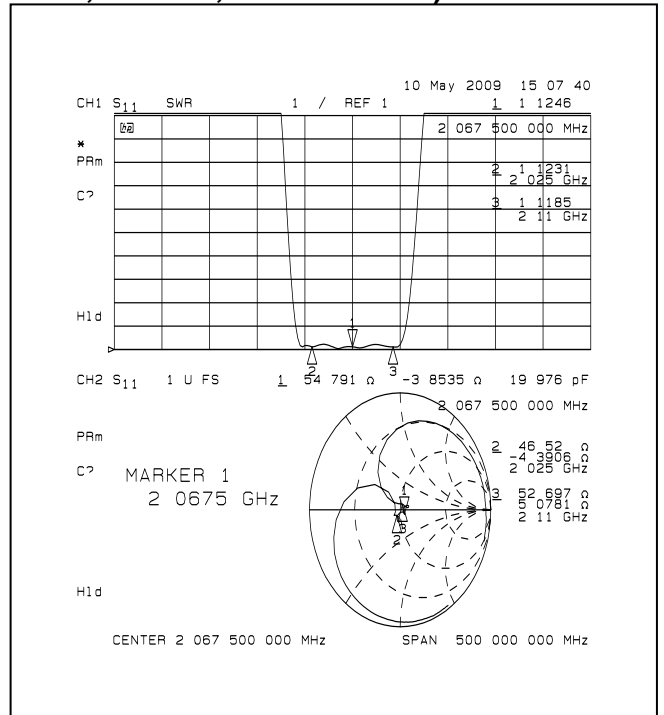
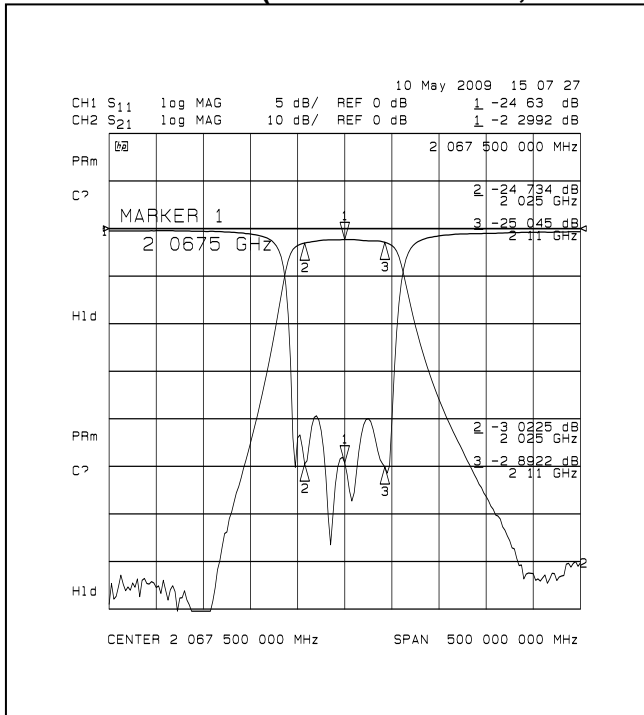
- ※ MATERIAL SPECIFICATION
1. PCB
    - 1) MATERIAL: FR4
    - 2) TERMINALS: Sn/Pb, HASL,
  2. METAL CASE
    - 1) Ag plated brass
  3. RESONATOR
    - 1) COATING MATERIAL: silver plate, 8~30um
  4. INTERNAL SOLDER
    - 1) Sn96.5/Ag3.5 Lead Free solder, 221 deg C melting
  5. RESONATORS TABS
    - 1) Sn/Pb(9:1) Plated brass (Can not be pure Tin)  
Or Ag Plates
  6. NO PURE TIN ALLOWED

- ※ MARKING
- Label Material: High temp polyimide
- Marking:  
CF-20670856A  
Filtronetics, Inc  
Date Code
- UNIT: MM  
TOLERANCE: +/-0.5MM  
IN/OUT LAND : +/-0.3MM

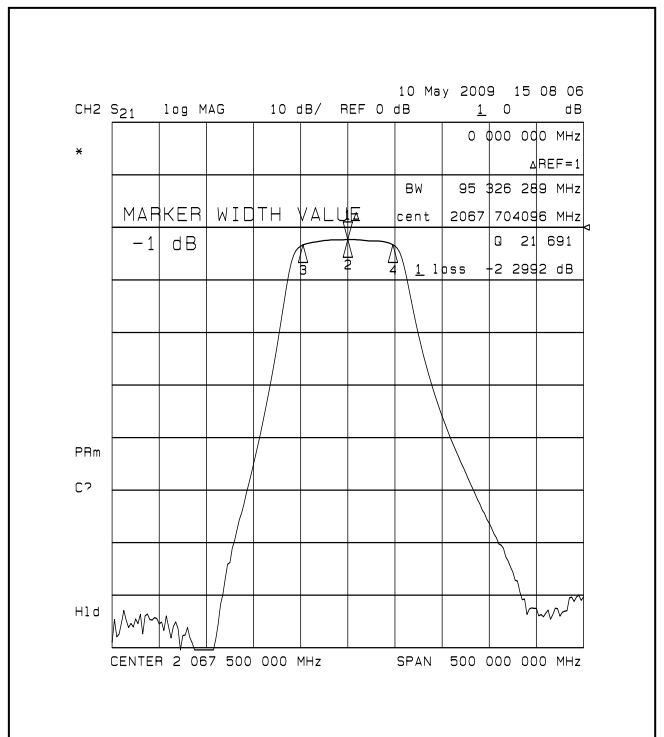
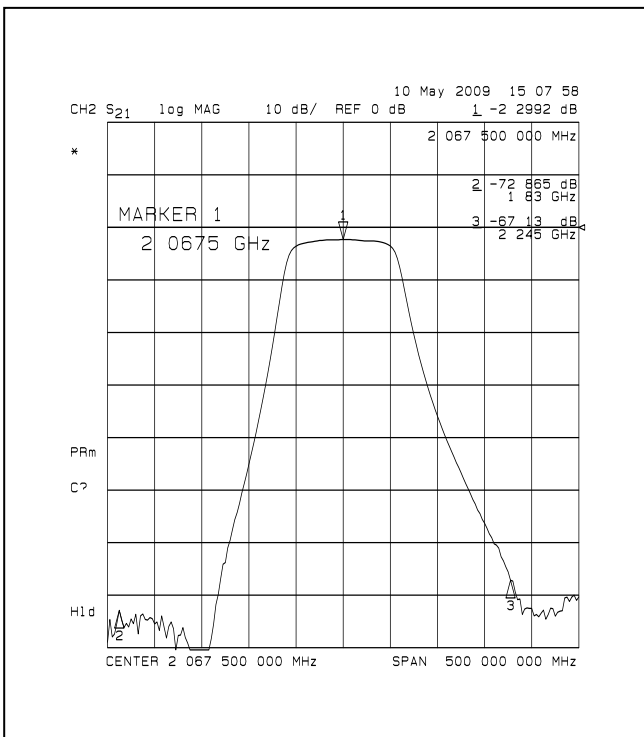
- CAUTIONS:
  1. When handling products, be careful not to damage the outer-electrode.
  2. When handling products be careful not to touch the outer-electrode with bare hands or solderability is reduced.
  3. Do not apply excessive pressure or shock to product in handling or in transportation or damage to the ceramic filters may result.

5. SIMULATION:

S21 vs S11(INsertion Loss, RETURN LOSS, V.S.W.R, SMITH CHART)



S21( Attenuation, 1.0dB Band Width)



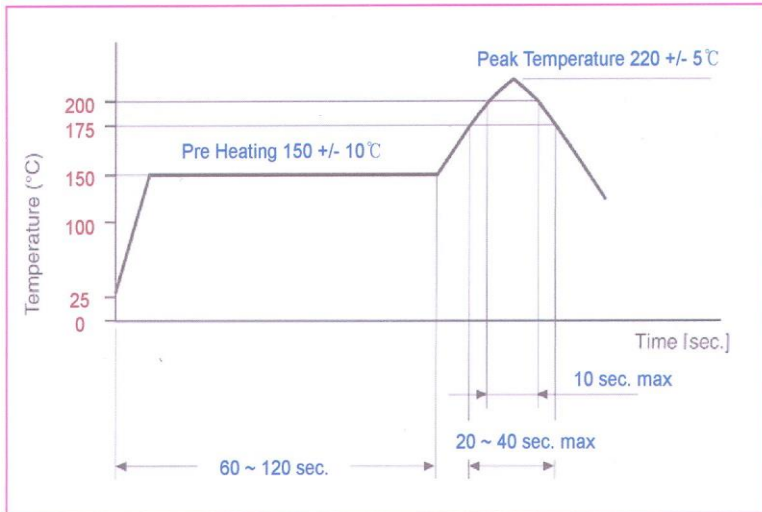
6. DEFINITIONS:

TERMS	DESCRIPTION	SPECIFICATION
Center Frequency	The midpoint of through band pass filter pass band, normally expressed as the arithmetic mean of the -3db point. Also called fo.	3. SPECIFICATION
Pass Band Width	The width of the pass band of a filter referenced to the minimum insertion loss point in the pass band. The pass band of a filter is stated as -1.0dB bandwidth.	
Insertion Loss	The loss of the filter, in db, measured at center frequency relative to a through line (0 dB).	
Attenuation	Reduction of RF power through a filter measured in dB, at desired band and referenced to 0 dB. (Filter to be removed from circuit)	
Pass Band Ripple	Variations in loss in the pass band of the filter, superimposed upon the fundamental shape of the pass band.	
V.S.W.R in Pass Band	The ratio of the maximum value of a standing wave to its minimum value, related to the return loss in pass band.	

7. RELIABILITY TEST AND CONDITIONS:

ITEM	TEST CONDITIONS	REQUIREMENTS
Resistance to solder heat	Preheat temperature : 120 to 150°C Preheat time: 1 to 1.5 min Solder temperature: 260 +/- 10°C Dipping time: 10 +/- 0.5 sec	No damage such as cracks should be caused in chip element.
Solderability	Preheat temperature: 120 to 150°C Preheat time: 1 to 1.5 min Solder temperature: 235 +/- 5°C Dipping time: 5 +/- 1 sec	More than 80% of the terminal electrode shall be covered with new solder
Heat resistance (High-temperature Load)	Temperature: 85 +/- 2°C Applied voltage: Rated voltage Applied current: Rated current Recovery: 1 to 2hrs of recovery under the standard condition after the removal from test chamber.	No mechanical damage. After test, the device shall satisfy the specification in section 3.
Thermal shock (Temperature cycle)	Conditions for 1 cycle Step 1: + 85°C 15 min Step 2 : - 30°C 15 min Number of cycle: 10	No mechanical damage. After test, the device shall satisfy the specification in section 3.
Vibration	Frequency: 10 ~ 50 Hz Amplitude: 1.52mm ( 0.060 inches) Direction: X, Y and Z Time: each 30 min for all directions	No mechanical damage. After test, the device shall satisfy the specification in section 3.

8. REFLOW SOLDERING STANDARD CONDITIONS FOR TIN/LEAD



- Measuring point of temperature in-out terminals of the device.
- Reflow Soldering
- Both convection and infrared rays
- Hot air
- Hot plates
- Solder Cream: Sn64/Pb36