SPECIFICATION

ITEM: DIELECTRIC CERAMIC FILTER PART NUMBER: CF-15420345A

ISSUED CHECKED CHECKED APPROVED

FILTRONETICS Inc

1. APPLICATION

THIS SPECIFICATION APPLIES TO A BAND PASS FILTER USING DIELECTRIC RESONATORS.

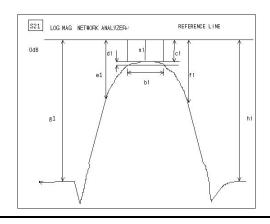
2. PART NUMBER

PART NO	CF-15420345A
PACKAGING	PLASTIC TRAY

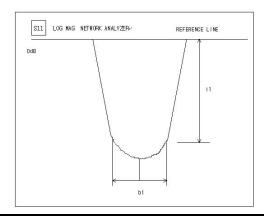
3. SPECIFICATIONS

NO	ITEMS		Ref.	SPECIFICATION	
1	Center Frequency (Fo)		-	1542 MHz	
2	Pass Band Width(=PB)		-	Fo +/- 17 MHz	
3	Insertion Loss AT Fo		-	3.3 dB Max	
4	Ripple IN PB		-	0.8 dB Max	
	Attenuation	At Fo + 47MHz	-	17dBc Min	
		At Fo – 47MHz	-	17dBc Min	
5		At Fo + 83MHz	-	36dBc Min	
3		At Fo – 83MHz	-	36dBc Min	
		Ultimate to 6 GHz	-	33 dBc Min	
		Ultimate 6 to 13.5 GHz		10 dBc Min	
6	Return Loss IN PB		-	12dB Min	
7	Impedance		-	50Ω	
8	Maximum Input Power		-	1 W (+30dBm)	
9	Operating Temperature Range		-	-40 - +85°C	

S21 LOG MAG NETWORK ANALYZER



S11 LOG MAG NETWORK ANALYZER

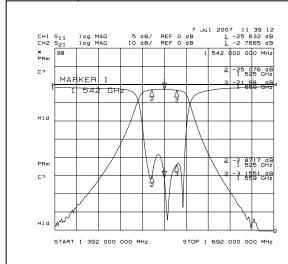


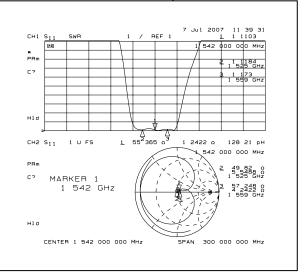
6010 Parretta Dr. Kansas City, MO 64120 (p) 816-231-7375 (f) 816-241-0368

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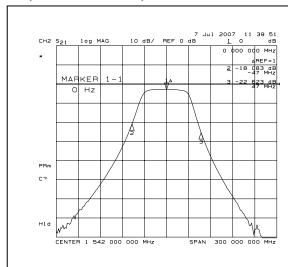
4. GRAPHS

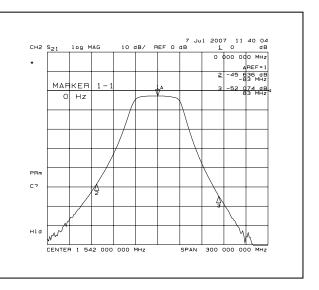
S21 vs S11(INSERTION LOSS, RETURN LOSS, V.S.W.R, SMITH CHART)



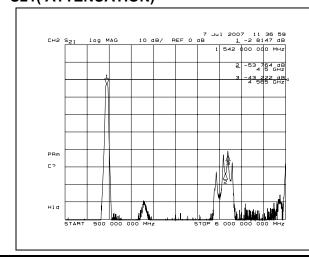


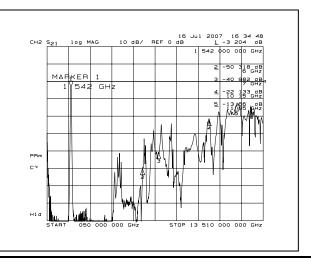
S21(ATTENUATION)





S21(ATTENUATION)



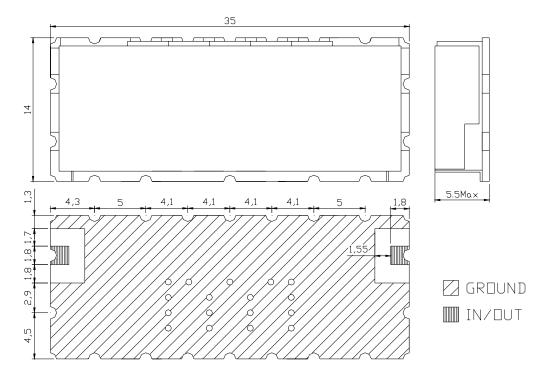


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5. DIMENSIONS



MATERIAL SPECIFICATION

1. PCB

1) MATERIAL: FR4

2) TERMINALS: Au PLATED

2. METAL CASE

1) MATERIAL: Sn OR Ni PLATED

3. RESONATOR

1) COATING MATERIAL: Ag

4. ROHS Compliant

MARKING

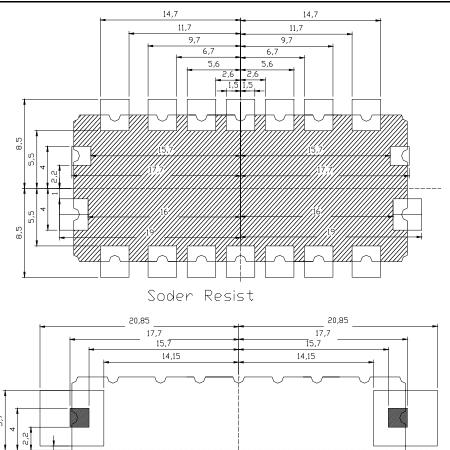
CF-15420345A Filtronetics, Inc Date Code

UNIT: MM

TOLERANCE: +/-0.5MM IN/OUT LAND:+/-0.3MM

CAUTIONS:

- 1. When handling products, be careful not to damage the outer-electrode.
- 2. When handling products be careful not to touch the outer-electrode with bare hands or solder-ability is reduced.
- 3. Do not apply excessive pressure or shock to product in handling or in transportation or damage to the ceramic filters may result.



Elextrode

6. DEFINITIONS

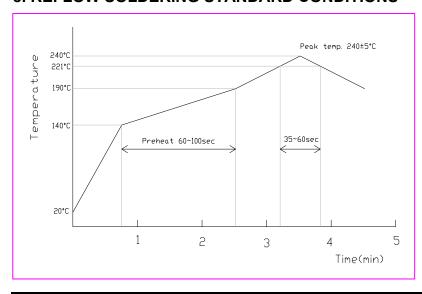
TERMS	DESCRIPTION	SPECIFICATION
Center Frequency	The midpoint of through band pass filter pass band, normally expressed as the arithmetic mean of the -3db point. Also called fo.	3. SPECIFICATION
Pass Band Width	The width of the pass band of a filter referenced to the minimum insertion loss point in the pass band. The pass band of a filter is stated as -1.0dB bandwidth.	
Insertion Loss	The loss of the filter, in db, measured at center frequency relative to a through line (0 dB).	
Attenuation	Reduction of RF powder through a filter measured in dB, at desired band and referenced to 0 dB. (Filter to be removed from circuit)	
Pass Band Ripple	Variations in loss in the pass band of the filter, superimposed upon the fundamental shape of the pass band.	

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	V.S.W.R in Pass Band	The ratio of the maximum value of a standing wave to its minimum value, related to the return loss in pass band.	

7. RELIABILITY TEST AND CONDITIONS

TEST CONDITIONS	REQUIREMENTS
Preheat temperature: 120 to 150°C Preheat time: 1 to 1.5 min Solder temperature: 260 +/- 10°C Dipping time: 10 +/- 0.5 sec	No damage such as cracks should be caused in chip element.
Preheat temperature: 120 to 150°C Preheat time: 1 to 1.5 min Solder temperature: 235 +/- 5°C Dipping time: 5 +/- 1 sec	More than 80% of the terminal electrode shall be covered with new solder
Temperature: 85 +/- 2°C Applied voltage: Rated voltage Applied current: Rated current Recovery: 1 to 2hrs of recovery under the standard condition after the removal from test chamber.	No mechanical damage. After test, the device shall satisfy the specification in section 3.
Conditions for 1 cycle Step 1: + 85°C 15 min Step 2 : - 30°C 15 min Number of cycle: 10	No mechanical damage. After test, the device shall satisfy the specification in section 3.
Temperature: 40 +/- 2°C Humidity: 90 to 95% RH Duration: 96 +/- 5 hrs Recovery: 1 to 2hrs of recovery under the standard condition after the removal from test chamber.	No mechanical damage. After test, the device shall satisfy the specification in section 3.
Frequency: 10 ~ 50 Hz Amplitude: 1.52 mm (0.060 inches) Direction: X, Y and Z Time: each 30 min for all directions	No mechanical damage. After test, the device shall satisfy the specification in section 3.
	Preheat temperature: 120 to 150°C Preheat time: 1 to 1.5 min Solder temperature: 260 +/- 10°C Dipping time: 10 +/- 0.5 sec Preheat temperature: 120 to 150°C Preheat time: 1 to 1.5 min Solder temperature: 235 +/- 5°C Dipping time: 5 +/- 1 sec Temperature: 85 +/- 2°C Applied voltage: Rated voltage Applied current: Rated current Recovery: 1 to 2hrs of recovery under the standard condition after the removal from test chamber. Conditions for 1 cycle Step 1: + 85°C 15 min Step 2: - 30°C 15 min Number of cycle: 10 Temperature: 40 +/- 2°C Humidity: 90 to 95% RH Duration: 96 +/- 5 hrs Recovery: 1 to 2hrs of recovery under the standard condition after the removal from test chamber. Frequency: 10 ~ 50 Hz Amplitude: 1.52 mm (0.060 inches) Direction: X, Y and Z

8. REFLOW SOLDERING STANDARD CONDITIONS



- Measuring point of temperature in-out terminals of the device.
- Reflow Soldering
- Both convection and infrared rays
- Hot air
- Solder Cream: Sn96.5/Ag3.5